

Garant

Indexable insert for turning TC.T 16T304, for medium machining, Grade: HB725-1

**Order data**

Order number	260986 HB725-1
GTIN	4062406765798
Item class	21G

Technical description

Finishing/roughing assignment	Finishing
Number of changes/inserts	3
Corner radius	0.4 mm
Feed f	0.05 - 0.5 mm/rev.
Chip breaker	UM1
Cutting depth a_p	0.2 - 4 mm
Tool material	Carbide
ISO code indexable insert	TCMT 16T304
Grade	HB725-1
Tolerance	M
Main application	UNI

Cutting speed v_c main application	50 - 250 m/min
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning